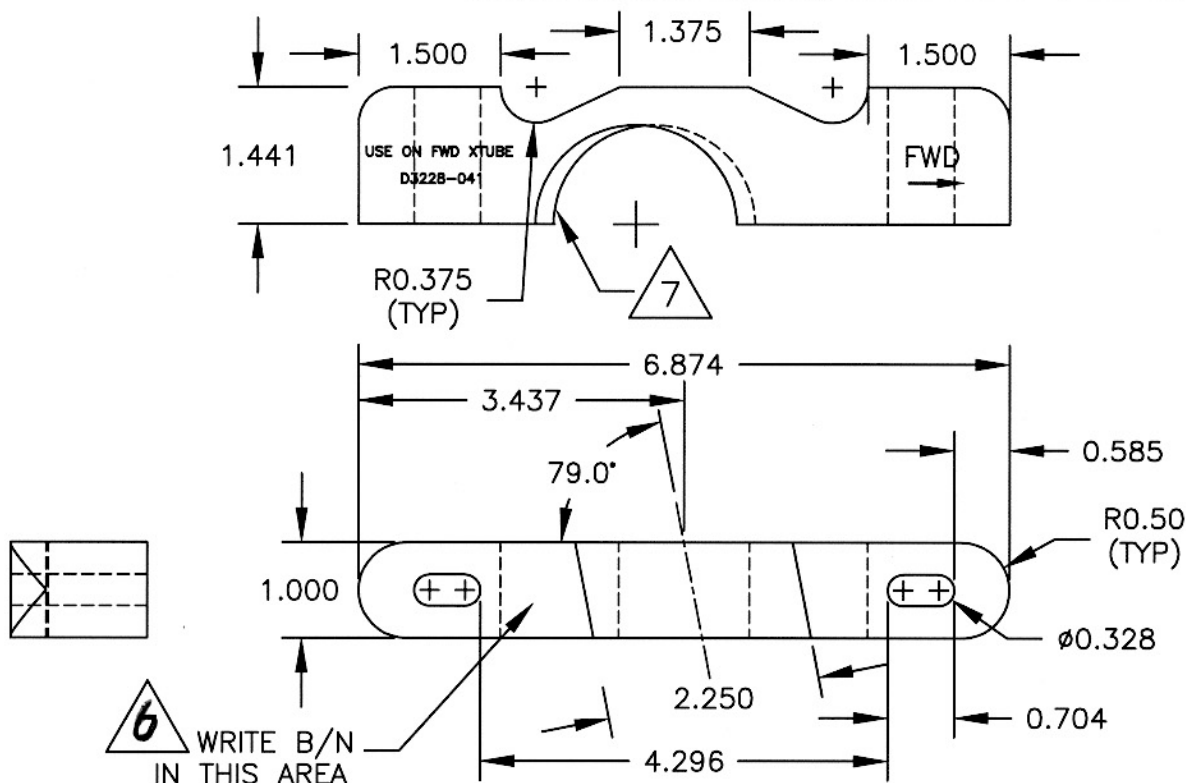


**DART**

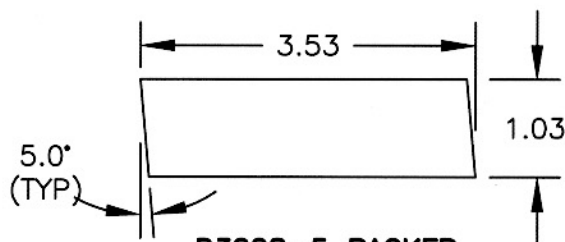
DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3228	REV. B SHEET 1 OF 2
DATE 04.11.03		TITLE BRACKET	SCALE 1:2
A	03.10.28	NEW ISSUE	
B	04.11.03	UPDATE NOTE 6 (ENGRAVING) WITH DIMS	



**D3228-041 BRACKET (SHOWN. REPLACES HELITECH P/N 358-011-001)**

**D3228-042 BRACKET (OPPOSITE. REPLACES HELITECH P/N 358-011-002)**

**RELEASED**  
04.11.10



**D3228-5 PACKER**

**D3228-041/-042 BRACKET (D3228-1/-2 BRACKET, D3228-5 PACKER)**

**1) MATERIAL:**

D3228-1/-2: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11)

D3228-5: MAKE FROM D2397

**2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1**

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

**3) BREAK ALL SHARP EDGES 0.005 TO 0.010**

**4) ALL DIMENSIONS ARE IN INCHES**

**5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED**

**6) ENGRAVE DART P/N USING 0.13" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.040". ENGRAVE "FWD" & ARROW USING 0.30" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.125". IDENTIFY B/N AS SHOWN USING FINE POINT PERMANENT INK MARKER.**

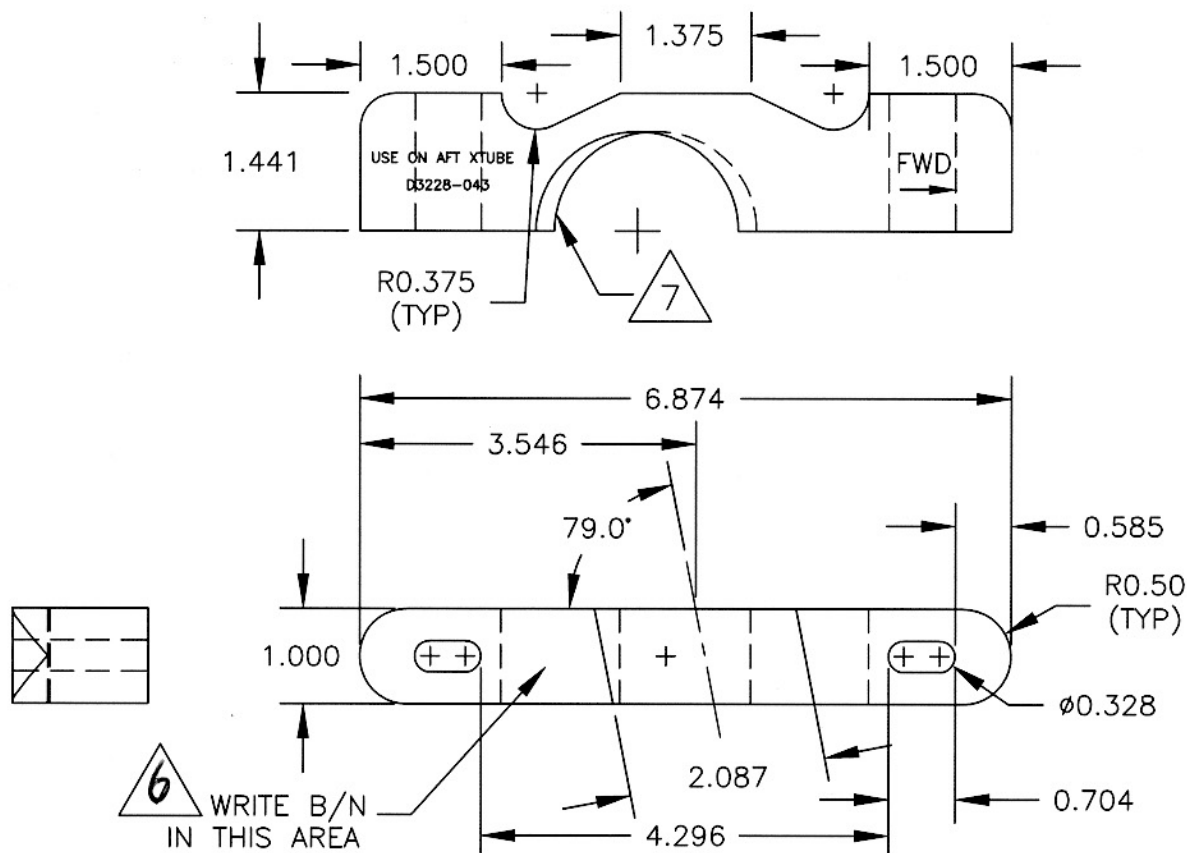
**7) INSTALL D3228-5 PACKER ON THIS SURFACE AFTER PAINT USING CONTACT CEMENT**

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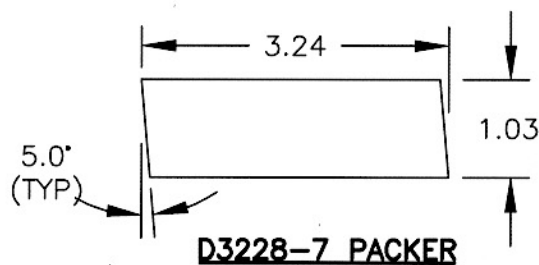


DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3228	REV. B SHEET 2 OF 2
DATE 04.11.03		TITLE BRACKET	SCALE 1:2



**D3228-043 BRACKET (SHOWN. REPLACES HELITECH P/N 358-012-001)**  
**D3228-044 BRACKET (OPPOSITE. REPLACES HELITECH P/N 358-012-002)**

RELEASED  
04.11.10 [Signature]



**D3228-043/-044 BRACKET (D3228-1/-3 BRACKET, D3228-7 PACKER)**

1) MATERIAL:

D3228-3/-4: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11)  
D3228-7: MAKE FROM D2397

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

3) BREAK ALL SHARP EDGES 0.005 TO 0.010

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

6) ENGRAVE DART P/N USING 0.13" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.040". ENGRAVE "FWD" & ARROW USING 0.30" HIGH LETTERS, TO A MAX DEPTH OF 0.010", WITH A MIN TOOL RAD OF R0.125". IDENTIFY B/N AS SHOWN USING FINE POINT PERMANENT INK MARKER.

7) INSTALL D3228-7 PACKER ON THIS SURFACE AFTER PAINT USING CONTACT CEMENT

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